DEPARTMENT OF REGULATORY AND ECONOMIC RESOURCES (RER) BOARD AND CODE ADMINISTRATION DIVISION

## **NOTICE OF ACCEPTANCE (NOA)**

MIAMI-DADE COUNTY, FLORIDA PRODUCT CONTROL SECTION 11805 SW 26 Street, Room 208 T (786) 315–2590 F (786) 315–2599

www.miamidade.gov/economy

PGT Industries, Inc. 1070 Technology Drive, Nokomis, Fl. 34275

#### SCOPE:

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed and accepted by Miami–Dade County RER–Product Control Section to be used in Miami–Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Section (In Miami-Dade County) and/ or the AHJ (in areas other than Miami-Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. RER reserves the right to revoke this acceptance, if it is determined by Miami-Dade County Product Control Section that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein, has been designed to comply with the Florida Building Code, including the High Velocity Hurricane Zone.

**DESCRIPTION:** Series "FD-750" Outswing Aluminum French Door w/ Sidelites - L.M.I.

**APPROVAL DOCUMENT:** Drawing No. **8000–11 Rev G**, titled "Alum. French Door & Side Lites, Impact", sheets 1 through 12 of 12, dated 12/23/04 and last revised on 11/22/2019, prepared by manufacturer, signed and sealed by Anthony Lynn Miller, P. E., bearing the Miami–Dade County Product Control Section Renewal stamp with the Notice of Acceptance number and Expiration date by the Miami–Dade County Product Control Section.

# MISSILE IMPACT RATING: Large and Small Missile Impact Resistant Limitations:

- 1. See sheet <u>3</u> for Design Pressures (DP) VS sizes and glass types for doors and sidelites and overhang /sill options in sheet <u>1</u>. When doors are assembled with sidelites, lower design pressures from door or sidelite shall control.
- 2. See glass options in sheet  $\underline{1} \& \underline{2}$  and spacer options for insulated glass in sheet  $\underline{9}$ .
- 3. See installation anchoring details in sheets <u>10</u>, <u>11</u> and <u>12</u>.

**LABELING:** Each unit shall bear a permanent label with the manufacturer's name or logo, city, state, model/ series, and following statement: "Miami–Dade County Product Control Approved", unless otherwise noted herein.

**RENEWAL** of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

**TERMINATION** of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/ or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

**ADVERTISEMENT:** The NOA number preceded by the words Miami–Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

**INSPECTION:** A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official.

This NOA renews NOA No. 17-0504.04 and consists of this page 1 and evidence pages E-1, E-2, E-3 and E-4, as well as approval document mentioned above.

The submitted documentation was reviewed by Ishaq I. Chanda, P. E.

MIAMI-DADE COUNTY
APPROVED

NOA No. 19-1126.08 Expiration Date: February 24, 2025 Approval Date: January 09, 2020

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## NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

1. Evidence submitted under previous approvals

#### A. DRAWINGS

- 1. Manufacturer's die drawings and sections.
- 2. Drawing No. 8000–11, titled "Alum. French Door & Side Lites, Impact", sheets 1 through 12 of 12, dated 12/23/04, with revision "E" dated 10/12/11, prepared by manufacturer, signed and sealed by Anthony Lynn Miller, P. E.

#### B. TESTS

- 1. Test reports on: 1) Air Infiltration Test, per FBC, TAS 202–94
  - 2) Uniform Static Air Pressure Test, Loading per FBC, TAS 202-94
  - 3) Water Resistance Test, per FBC, TAS 202-94
  - 4) Forced Entry Test, per FBC 2411.3.2.1, and TAS 202-94

along with marked—up drawings and installation diagram of an aluminum sliding glass door using a low sill threshold, glazed with 7/16" laminated glass, prepared by Fenestration Testing Laboratory, Inc., Test Report No. FTL-5941, dated 05/20/09, signed and sealed by Julio E. Gonzalez, P. E. (Submitted under previous NOA No. 09–1028.10)

along with marked-up drawings and installation diagram of an aluminum doors of OXXO configuration, prepared by Fenestration Testing Laboratory, Inc., Test Report No. **FTL-4921**, dated 07/17/06, signed and sealed by Edmundo J. Largaespada, P. E.

## (Submitted under previous NOA No. 05-0419.03)

- 2. Test reports on: 1) Air Infiltration Test, per FBC, TAS 202–94
  - 2) Uniform Static Air Pressure Test, Loading per FBC, TAS 202–94
  - 3) Water Resistance Test, per FBC, TAS 202-94
  - 4) Forced Entry Test, per FBC 2411.3.2.1, and TAS 202-94

along with marked—up drawings and installation diagram of an aluminum doors of OXXO configuration, prepared by Fenestration Testing Laboratory, Inc., Test Reports No.'s **FTL**—**4528**, dated 02/14/05, **FTL**—**4315**, dated 09/13/04, both signed and sealed by Edmundo J. Largaespada, P. E. (Submitted under previous NOA No. 05–0419.03)

- 3. Test reports on: 1) Large Missile Impact Test per FBC, TAS 201–94
  - 2) Cyclic Wind Pressure Loading per FBC, TAS 203–94

along with marked—up drawings and installation diagram of an aluminum doors of XXXO configuration, prepared by Fenestration Testing Laboratory, Inc., Test Reports No.'s FTL—4529, dated 02/14/05, FTL—4530, dated 02/14/05, FTL—4311, dated 09/01/04, all signed and sealed by Edmundo J. Largaespada, P. E. (Submitted under previous NOA No. 05–0419.03)

- 4. Test reports on: 1) Uniform Static Air Pressure Test, Loading per FBC, TAS 202–94
  - 2) Large Missile Impact Test per FBC, TAS 201-94
  - 3) Cyclic Wind Pressure Loading per FBC, TAS 203-94

along with marked-up drawings and installation diagram of an aluminum outswing French door, prepared by Fenestration Testing Laboratory, Inc., Test Report No. FTL-4312, dated 09/13/04, signed and sealed by Edmundo J. Largaespada, P. E. (Submitted under previous NOA No. 05-0419.03)

#### C. CALCULATIONS

- 1. Anchor verification calculations and structural analysis, complying with FBC 2010 and FBC 2014, 5<sup>th</sup> Edition, prepared by manufacturer, dated 10/11/11, signed and sealed by A. Lynn Miller, P. E.
- 2. Glazing complies with ASTM E1300–04/09

Ishaq I. Chanda, P. E.

Product Control Unit Supervisor

NOA No. 19-1126.08

## NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

## D. QUALITY ASSURANCE

1. Miami–Dade Department of Regulatory and Economic Resources (RER).

## E. MATERIAL CERTIFICATIONS

- 1. Notice of Acceptance No. 14–0916.10 issued to Kuraray America, Inc. for their "Kuraray PVB Glass Interlayer" dated 02/19/15, expiring on 12/11/16.
- 2. Notice of Acceptance No. 14-0423.15 issued to Eastman Chemical Company (MA) for their "Saflex CP Saflex and Saflex HP Composite Glass Interlayers with PET Core" dated 06/19/14, expiring on 12/11/18.
- 3. Notice of Acceptance No. 14–0423.16 issued to Eastman Chemical Company (MA) for their "Saflex HP Clear or Color Glass Interlayers" dated 06/19/14, expiring on 04/14/18.

### F. STATEMENTS

- 1. Statement letter of conformance to FBC-2010 and complying with FBC 5<sup>th</sup> Edition (2014), issued by manufacturer, dated 11/06/14, signed and sealed by A. Lynn Miller, P. E.
- 2. Statement letter of no financial interest, issued by manufacturer, dated 11/06/14, signed and sealed by A. Lynn Miller, P. E.
- 3. Department of State Certification of **PGT INDUSTRIES**, **INC.** as a for profit corporation, active and organized under the laws of the State of Florida, dated 01/27/15 and filed by Ken Detzner, Secretary of State.
- 4. Notification of Successor Engineer for manufacturer's NOA document per Section 61G15–27.001 of the Florida Administrative Code, notifying original engineer that the successor engineer is assuming full professional and legal responsibility for all engineering documents pertaining to this NOA, dated 10/07/11, signed and sealed by A. Lynn Miller, P. E.
- 5. Proposal No. **08–1891** issued by Product Control, dtd 01/26/09, signed by Ishaq Chanda, P. E.

#### G. OTHERS

- 1. Notice of Acceptance No. 11–1013.24, issued to PGT Industries for their Series "FD–750" Outswing Aluminum French Door w/Sidelites L.M.I., expiring on 02/24/15.
- 2. Evidence submitted under previous approvals

#### A. DRAWINGS

1. Drawing No. **8000–11**, titled "Alum. French Door & Side Lites, Impact", sheets 1 through 12 of 12, dated 12/23/04, with revision "G" dated 04/10/17, prepared by manufacturer, signed and sealed by Anthony Lynn Miller, P. E.

#### B. TESTS

1. Reference Test report on 1) Uniform Static Air Pressure Test, per FBC, TAS 202-94

2) Large Missile Impact Test per FBC, TAS 201-94

3) Cyclic Wind Pressure Loading per FBC, TAS 203-94

Along with marked-up drawings and installation diagram of Aluminum Sliding Glass Doors (w/ PS, Super, Cardinal & Duraseal Spacers), prepared by Fenestration Testing Laboratory, Inc., Test Reports No(s) FTL-8717, FTL-8970 and FTL-8968, dated 02/15/16, 06/07/16 and 06/20/16, all signed & sealed by Idalmis Ortega, P.E. (Submitted under previous NOA No. 16-0629.16)

Ishaq I. Chanda, P. E.

Product Control Unit Supervisor

NOA No. 19-1126.08

## NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

#### C. CALCULATIONS

1. Anchor verification calculations and structural analysis, complying with FBC 5<sup>th</sup> Edition (2014) and FBC 6<sup>th</sup> Edition (2017), prepared by manufacturer, dated 11/22/17, signed and sealed by A. Lynn Miller, P. E.

## D. QUALITY ASSURANCE

1. Miami–Dade Department of Regulatory and Economic Resources (RER).

#### E. MATERIAL CERTIFICATIONS

- 1. Notice of Acceptance No. 16-1117.01 issued to Kuraray America, Inc. for their "Trosifol® Ultraclear, Clear, and Color PVB Glass Interlayers" dated 01/19/17, expiring on 07/08/19.
- 2. Notice of Acceptance No. 17-0712.03 issued to Eastman Chemical Company (MA) for their "Saflex CP Saflex and Saflex HP Composite Glass Interlayers with PET Core" dated 09/07/17, expiring on 12/11/18.
- 3. Notice of Acceptance No. 17-0712.04 issued to Eastman Chemical Company (MA) for their "Saflex HP Clear or Color Glass Interlayers" dated 09/07/17, expiring on 04/14/18.

#### F. STATEMENTS

- 1. Statement letter of conformance with FBC 5<sup>th</sup> Edition (2014) and FBC 6<sup>th</sup> Edition (2017), issued by manufacturer, dated 08/16/17, signed and sealed by A. Lynn Miller, P. E.
- **2.** Test proposal No. **16-0152** dated 03/09/16 approved by RER.

#### G. OTHERS

- 1. Notice of Acceptance No. **16-0629.16**, issued to PGT Industries for their Series "FD-750" Outswing Aluminum French Door w/Sidelites L.M.I., expiring on 02/24/20.
- 3. Evidence submitted under previous approvals

#### A. DRAWINGS

- 1. Drawing No. **8000–11**, titled "Alum. French Door & Side Lites, Impact", sheets 1 through 12 of 12, dated 12/23/04, with revision "F" dated 05/05/16, prepared by manufacturer, signed and sealed by Anthony Lynn Miller, P. E.
- B. TESTS (Submitted under previous approvals)
  - 1. None
- C. CALCULATIONS (Submitted under previous NOA No. 14-1117.05)
  - 1. None.

#### D. OUALITY ASSURANCE

- 1. Miami–Dade Department of Regulatory and Economic Resources (RER).
- E. MATERIAL CERTIFICATIONS
  - 1. None.
- F. STATEMENTS
  - 1. None.

Ishaq I. Chanda, P. E.

Product Control Unit Supervisor NOA No. 19-1126.08

#### **PGT Industries**

## **NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED**

#### G. OTHERS

1. Notice of Acceptance No. **14-1117.05**, issued to PGT Industries for their Series "FD-750" Outswing Aluminum French Door w/Sidelites – L.M.I., expiring on 02/24/20.

#### 4. New Evidence submitted

#### A. DRAWINGS

1. Drawing No. **8000–11 Rev G**, titled "Alum. French Door & Side Lites, Impact", sheets 1 through 12 of 12, dated 12/23/04 and last revised on 11/22/2019, prepared by manufacturer, signed and sealed by Anthony Lynn Miller, P. E.

#### B. TESTS

1. None.

## C. CALCULATIONS (submitted under file #17-0504.04)

- 1. None.
- 2. Glazing complies with ASTME-1300-02, -04 & -09.

#### D. QUALITY ASSURANCE

1. Miami Dade Department of Regulatory and Economic Resources (RER).

#### E. MATERIAL CERTIFICATIONS

- 1. Notice of Acceptance No. 19-0305.02 issued to Kuraray America, Inc. for their "Trosifol® Ultraclear, Clear, and Color PVB Glass Interlayers", expiring on 07/08/24.
- 2. Notice of Acceptance No. 18-0301.06 issued to Eastman Chemical Company (MA) for their "Saflex CP Saflex and Saflex HP Composite Glass Interlayers with PET Core" expiring on 12/11/23.
- 3. Notice of Acceptance No. 17-0712.05 issued to Eastman Chemical Company (MA) for their "Saflex HP Clear or Color Glass Interlayers", expiring on 05/21/21.

#### F. STATEMENTS

1. Statement letter of conformance to FBC 2017 (6<sup>th</sup> Edition), issued by manufacturer, dated 11/22/19, signed and sealed by Lynn Miller, P. E.

#### G. OTHER

1. This NOA renews # 17-0504.04.

Ishaq I. Chanda, P. E.

Product Control Unit Supervisor NOA No. 19-1126.08

## SERIES 750 OUTSWING, IMPACT RESISTANT FRENCH DOOR AND SIDE LITE

DESIGN PRESSURE RATING IMPACT RATING

SEE TABLE 1 ON SHEET 3 RATED FOR LARGE & SMALL MISSILE IMPACT RESISTANCE

- 1. GLAZING OPTIONS:
- A. 7/16" LAMI CONSISTING OF (1) LITE OF 3/16" ANNEALED GLASS AND (1) LITE OF 3/16" HEAT STRENGTHENED GLASS WITH AN .090" PVB INTERLAYER
- B. <u>7/16" LAMI</u> CONSISTING OF (2) LITES OF 3/16" HEAT STRENGTHENED GLASS WITH AN .090" PVB INTERLAYER
- C. <u>7/16" LAMI</u> CONSISTING OF (1) LITE OF 3/16" ANNEALED GLASS AND (1) LITE OF 3/16" HEAT STRENGTHENED GLASS WITH AN .075" INTERLAYER.
- D. <u>7/16" LAMI</u> CONSISTING OF (2) LITES OF 3/16" HEAT STRENGTHENED GLASS WITH AN .075" INTERLAYER.
- E. <u>7/8" LAMI I.G.</u> CONSISTING OF (1) LITE OF 3/16" TEMPERED GLASS OUTSIDE, 1/4" AIR SPACE AND (1) 7/16" LAMI GLASS ASSEMBLY INSIDE (3/16" A,.090" PVB, 3/16" HS).
- F. 7/8" LAMI I.G. CONSISTING OF (1) LITE OF 3/16" TEMPERED GLASS OUTSIDE, 1/4" AIR SPACE AND (1) 7/16" LAMI GLASS ASSEMBLY INSIDE (3/16" HS,.090" PVB, 3/16" HS).
- G. <u>7/8" LAMI I.G.</u> CONSISTING OF (1) LITE OF 3/16" TEMPERED GLASS OUTSIDE, 1/4" AIR SPACE AND (1) 7/16" LAMI GLASS ASSEMBLY INSIDE (3/16" A,.075" INTERLAYER, 3/16" HS).
- H. <u>7/8" LAMI I.G.</u> CONSISTING OF (1) LITE OF 3/16" TEMPERED GLASS OUTSIDE, 1/4" AIR SPACE AND (1) 7/16" LAMI GLASS ASSEMBLY INSIDE (3/16" HS,.075" INTERLAYER, 3/16" HS).
- 2. DESIGN PRESSURES: TABLE 1, SHEET 3.
  - A. NEGATIVE DESIGN LOADS BASED ON TESTED PRESSURE AND GLASS TABLES ASTM E1300.

UPDATED TO FBC 2017, ADDED TBL A, REV'D DOOR SILL.

- B. POSITIVE DESIGN LOADS BASED ON WATER TEST PRESSURE AND GLASS TABLES ASTM E1300.
- C. DESIGN LOADS ARE BASED ON ALLOWABLE STRESS DESIGN, ASD.

TABLE A:								
Anchor Group	Anchor Type	Frame Member	Substrate	Min. Edge Distance	Min. Embedment or Metal Thickness			
	#12 Steel SMS	All	Southern Pine (SG = 0.55)	9/16"	1-3/8"			
Α	(Gr. 5)	All	6063-T5 Aluminum	3/8"	1/8"			
	1/4" Elco	All	Concrete (min. 2.85 ksi)	2"	1-3/4"			
В	UltraCon®	Jamb	Hollow Block (ASTM C90)	2"	1-1/4"			
С	44411 440 00 Floor	All	Concrete (min. 3.35 ksi)	1-3/4"	1-3/4"			
	1/4" 410 SS Elco	Jamb	Hollow Block (ASTM C90)	1-3/4"	1-1/4"			
	CreteFlex®	All	Southern Pine (SG = 0.55)	1"	1-3/8"			

1) WHERE SUBSTRATE CONDITIONS REQUIRE ANCHORAGE FROM MORE THAN ONE OF THE ANCHOR GROUPS ABOVE, CHOOSE THE ANCHOR GROUP OF THE LOWEST LETTER FOR ALL TABLES IN THIS APPROVAL.

2) ALL ANCHOR HEAD TYPES ARE APPLICABLE.
3) MIN. OF 3 THREADS BEYOND METAL SUBSTRATE.

- 3. CONFIGURATIONS:  $\underline{X}$ ,  $\underline{O}$ ,  $\underline{XX}$ ,  $\underline{XO}$ ,  $\underline{OX}$ ,  $\underline{XXX}$ ,  $\underline{XXO}$ ,  $\underline{OXX}$ ,  $\underline{OXO}$ ,  $\underline{XXXX}$ ,  $\underline{XXXO}$ ,  $\underline{OXXX}$ ,  $\underline{OXXX}$ ,  $\underline{OXXO}$  WHERE  $\underline{O}$  REPRESENTS EITHER THE NARROW JAMB OR FULL JAMB SIDE LITE. ANY TWO ADJACENT  $\underline{X}$  UNITS CAN BE EITHER TWO SINGLE,  $\underline{X}$  DOORS OR A DOUBLE,  $\underline{XX}$  DOOR' BOTH USING EITHER THE STANDARD OR THE LOW-RISE SILL. THE FRENCH DOOR ASSEMBLY BEAM IS USED TO ASSEMBLE  $\underline{X}$ ,  $\underline{XX}$ , AND  $\underline{O}$  UNITS TO MAKE THE ABOVE CONFIGURATIONS.
- 4. ANCHORAGE: THE 33 1/3% STRESS INCREASE <u>HAS NOT</u> BEEN USED IN THE DESIGN OF THIS PRODUCT. FOR ANCHORAGE REQUIREMENTS SEE SHEETS 10 THRU 12.
- 5. SHUTTERS ARE NOT REQUIRED.
- 6. SEALANT: INSTALLATION SCREWS, FRAME AND PANEL CORNERS SEALED WITH CLEAR COLORED SEALANT. VERTICAL ASSEMBLY BEAM SEAM-SEALED ON THE INTERIOR AND EXTERIOR WITH CONTRACTOR'S SEALANT.
- 7. REFERENCES: TEST REPORTS: FTL-4311, FTL-4312, FTL-4315, FTL-4527, FTL-4528, FTL-4529, FTL-4530, FTL-4921 AND FTL-5941.
  ANSI/AF&PA NDS FOR WOOD CONSTRUCTION
  ADM ALUMINUM DESIGN MANUAL
- 8. THIS PRODUCT HAS BEEN DESIGNED & TESTED TO COMPLY WITH THE REQUIREMENTS OF THE FLORIDA BUILDING CODE, INCLUDING THE HIGH VELOCITY HURRICANE ZONE (HVHZ).

GENERAL NOTES 1	
CONFIGURATIONS1	
GLAZING DETAILS 2	2
DESIGN PRESSURES 3	3
ELEVATIONS 4	1
VERT. SECTIONS 5	5
HORIZ. SECTIONS 6	6
PARTS LIST 7	7
EXTRUSIONS 8	3-9
ANCHORAGE1	0-12

G

Checked L L.T. Date: 4/8/05

04/10/17

12/23/04

Material	Min. F <sub>y</sub>	Min. F <sub>u</sub>		
Steel Screw	92 ksi	120 ksi		
Elco UltraCon®	155 ksi	177 ksi		
410 SS Elco CreteFlex®	127.4 ksi	189.7 ksi		
6063-T5 Aluminum	16 ksi	22 ksi		

"PVB" = .090" TROSIFOL® PVB BY KURARAY AMERICA, INC. OR SAFLEX/KEEPSAFE MAXIMUM PVB BY EASTMAN CHEMICAL CO.; VANCEVA BY EASTMAN CHEMICAL CO.

1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (941) 480-1600

CERT. OF AUTH. #29296

GENERAL NOTES AND DRAWING MAP

ALUM. FRENCH DOOR & SIDE LITES, IMPACT

Series/Model: Scale: Sheet: Drawing No. Rev: 8000-11 G

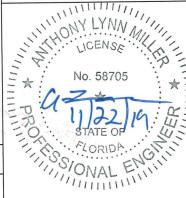
CODES / STANDARDS USED:

o2017 FLORIDA BUILDING CODE (FBC), 6TH EDITION o2014 FLORIDA BUILDING CODE (FBC), 5TH EDITION oASTM E1300-09

○ ANSI/AF&PA NDS-2015 FOR WOOD CONSTRUCTION ○ ALUMINUM DESIGN MANUAL, ADM-2015 ○ AISI S100-12

OAISC 360-10

as complying with the Florida
Building Code
Acceptance No 19-1/26.08
Expiration Date FER 24, 20 27
By Shand Product Control



A. LYNN MILLER, P.E. FL P.E.# 58705

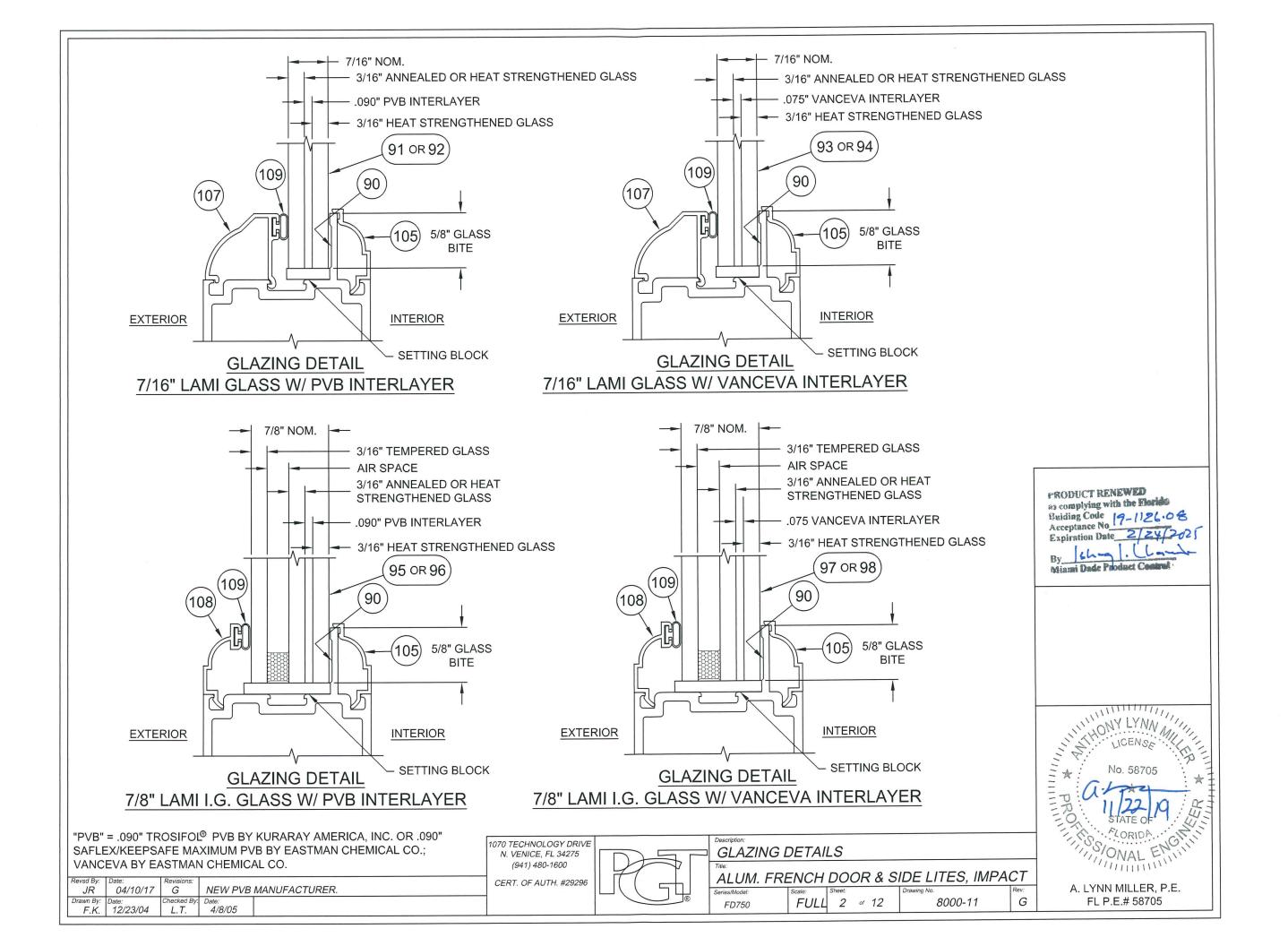


Table 1 Maximum Design Pressures (psf)

		J	Allowed	Height (in)									
Configuration		Width (in)	Glass Types	79 3/4" (6 <sup>8</sup> )		83 3/4" (7 <sup>0</sup> )		87 3/4"		91 3/4"		95 3/4" (8 <sup>0</sup> )	
	V	37" (3 <sup>0</sup> )	A,E	+70.0	-80.0	+70.0	-80.0	+70.0	-80.0	+70.0	-80.0	+70.0	-80.0
French	X		C,G	+100.0	-100.0	+100.0	-100.0	+100.0	-100.0	+100.0	-100.0	+100.0	-100.0
Door	207	71 3/4" (6 <sup>0</sup> )	A,E	+70.0	-80.0	+70.0	-80.0	+70.0	-80.0	+70.0	-80.0	+70.0	-80.0
	XX		C,G	+100.0	-100.0	+100.0	-100.0	+100.0	-100.0	+100.0	-100.0	+100.0	-100.0
	Full	36 11/16"	A,E	+70.0	-80.0	+70.0	-80.0	+70.0	-80.0	+70.0	-80.0	+70.0	-80.0
	Jamb		C,G	+100.0	-100.0	+100.0	-100.0	+100.0	-100.0	+100.0	-100.0	+100.0	-100.0
		30 11/16"	C,G	+100.0	-100.0	+100.0	-100.0	+100.0	-100.0	+100.0	-100.0	+100.0	-100.0
Sidelite	Narrow	33 11/16"	C,G	+100.0	-100.0	+100.0	-100.0	+100.0	-100.0	+100.0	-100.0	+97.4	-97.4
	Jamb		A, B, E, F	+70.0	-80.0	+70.0	-80.0	+70.0	-80.0	+70.0	-80.0	+70.0	-80.0
			C,G	+100.0	-100.0	+99.9	-99.9	+95.3	-95.3	+91.4	-91.4	+87.9	-87.9
			D,H	+100.0	-100.0	+100.0	-100.0	+100.0	-100.0	+100.0	-100.0	+100.0	-100.0

Table 1a. Glass Type and Test Report Number

A - 7/16" LAMI (3/16"A,.090 PVB, 3/16"HS)

B - 7/16" LAMI (3/16"HS,.090 PVB, 3/16"HS)

C - 7/16" LAMI (3/16"A,.075 VANCEVA, 3/16"HS)

D - 7/16" LAMI (3/16"HS, 075 VANCEVA, 3/16"HS)

E - 7/8" LAMI I.G. (3/16"T, 1/4" AIR SPACE, 3/16"A,.090 PVB, 3/16"HS)

F - 7/8" LAMI I.G. (3/16"T, 1/4" AIR SPACE, 3/16"HS,.090 PVB, 3/16"HS)

G - 7/8" LAMI I.G. (3/16"T, 1/4" AIR SPACE, 3/16"A,.075 VANCEVA, 3/16"HS)

H - 7/8" LAMI I.G. (3/16"T, 1/4" AIR SPACE, 3/16"HS,.075 VANCEVA, 3/16"HS)

FTL-4311, 4312, 4315

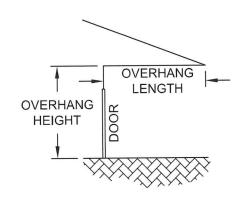
UPGRADE FTL-4311, 4312, 4315

FTL-4527, 4528, 4529, 4530

UPGRADE FTL-4527, 4528, 4529, 4530 FTL-4311, 4312, 4315

UPGRADE FTL-4311, 4312, 4315

FTL-4527, 4528, 4529, 4530 UPGRADE FTL-4527, 4528, 4529, 4530



1. IF USING THE OPTIONAL LOW-RISE SILL (PART 10, SHEET 8 OF 12), THE OVERHANG LENGTH MUST BE GREATER THAN OR EQUAL TO THE OVERHANG HEIGHT (SEE DIAGRAM). IF NOT, THE MAXIMUM POSITIVE (+) DESIGN PRESSURE IS LIMITED TO +50.0 PSF FOR ALL STYLES AND SIZES OF THE DOOR AND ANY ADJOINING SIDELITES. (REF. FTL-5941) 2. FOR COMBINED UNITS, THE LOWEST DESIGN PRESSURE OF THE SIDELITE AND

THE DOOR GOVERNS THE OVERALL ASSEMBLY DESIGN PRESSURE.

> PRODUCT RENEWED as complying with the Florida Buiding Code Acceptance No Expiration Date Miami Dade Product Control

A. LYNN MILLER, P.E.

FL P.E.# 58705

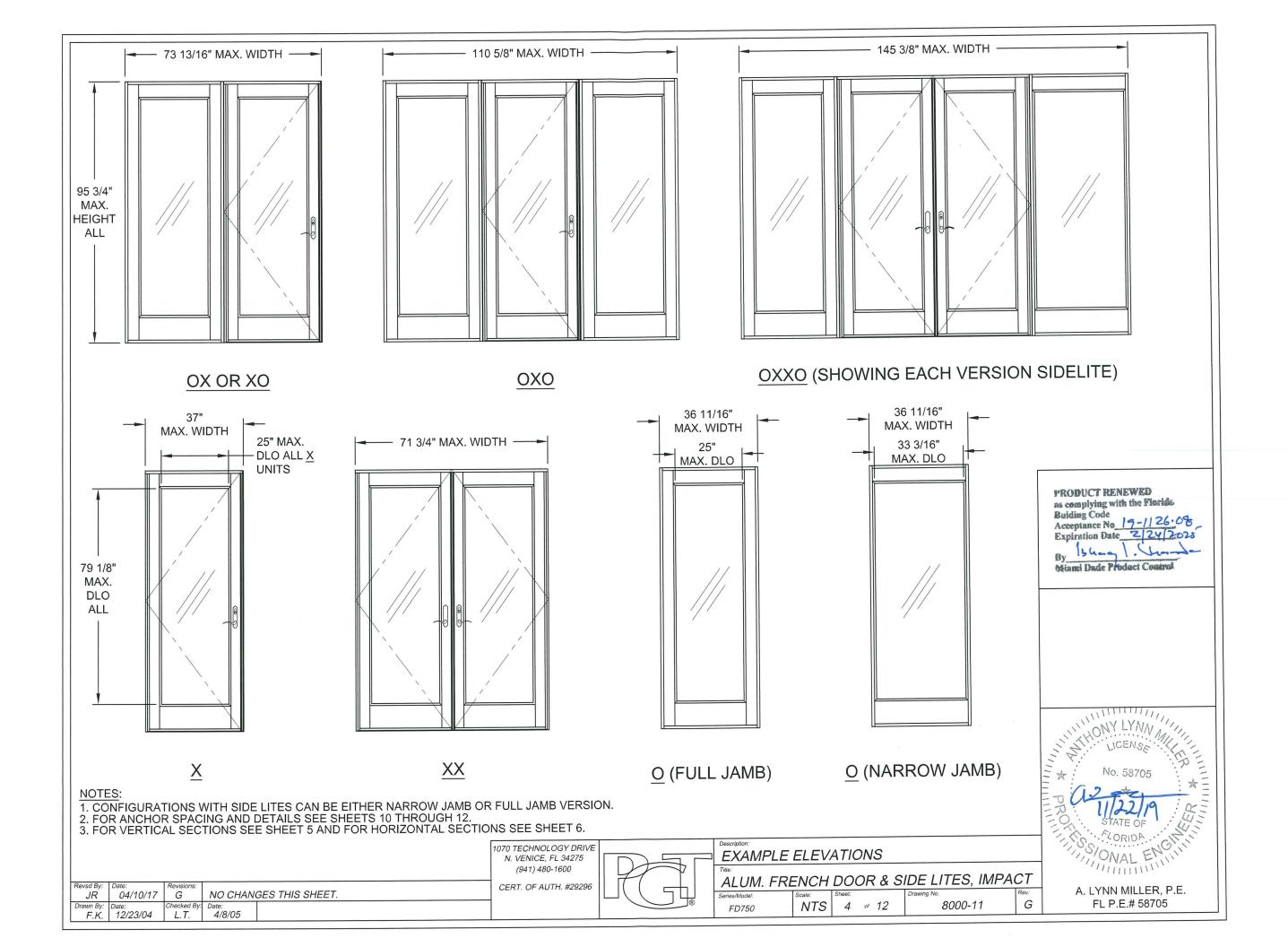
1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (941) 480-1600 CERT. OF AUTH. #29296

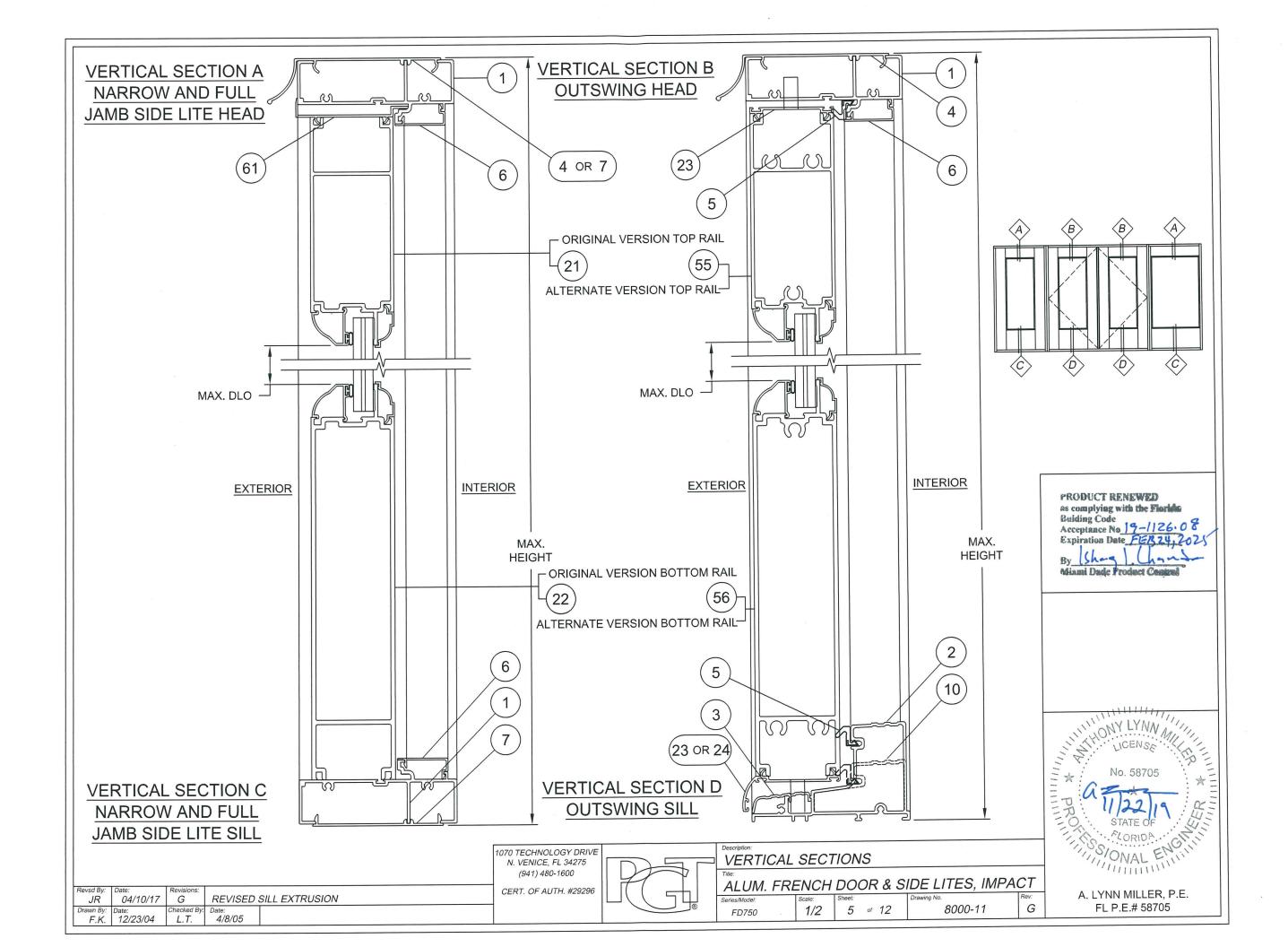
**DESIGN PRESSURES** 

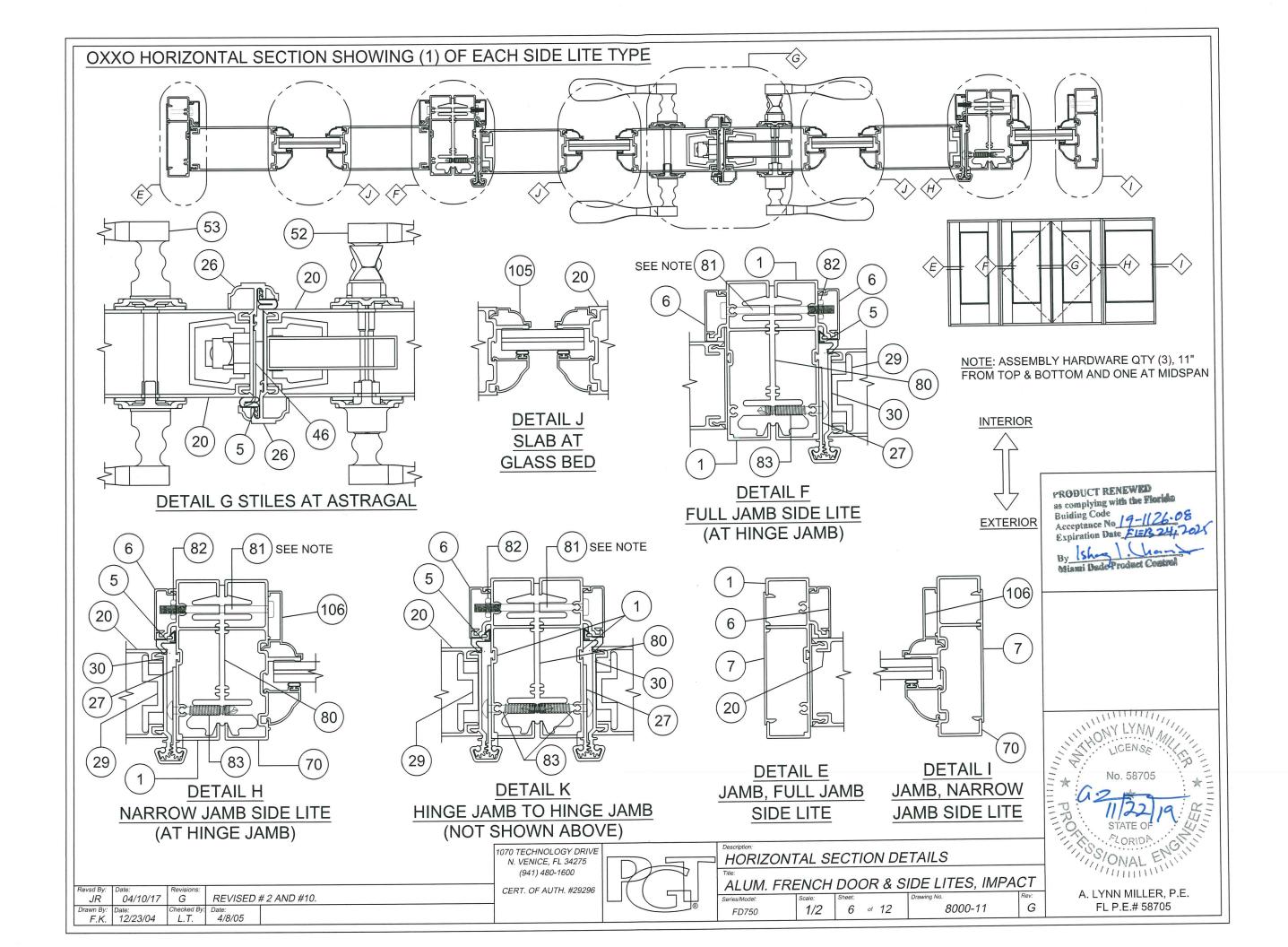
ALUM. FRENCH DOOR & SIDE LITES, IMPACT

8000-11 NTS 3 of 12

JR 04/10/17 G ADDED NOTE 2. rawn By: Date: F.K. 12/23/04 Checked By: Date: 4/8/05







ITEM	DWG#	DESCRIPTION	PGT#
	2	FRAME KIT PARTS	
1	8006	FRAME - HEAD & HINGE JAMB	68006
2	8003C	OUT-SWING SILL	68003A
3	8004C	OUT-SWING SILL COVER	68004C
4	8008	DRIP CAP	68008
5		HEAD, SILL & JAMB WEATHERSTRIP (SCHLEGAL)	U83337T8500
6	8007	SCREW COVER	68007
7	8009	INSTALL PLATE	68009
8		FRAME ASSEMBLY SCREW #8 X 1" PH QUAD	781PQA
9	8032	ASTRAGAL END SEAL	48032
10	8058A	OUT-SWING SILL (LOW RISE)	48058
		DOOR PANEL	
5		HEAD, SILL & JAMB WEATHERSTRIP (SCHLEGAL)	U83337T8500
20	8012	STILE	68012
21	8014	TOP RAIL, (THREADED ROD DESIGN)	68014
22	8013	BOTTOM RAIL, (THREADED ROD DESIGN)	68013
23	8017	TOP SWEEP	68017
24	8016	BOTTOM SWEEP	68016
25		SW EEP SCREWS, #4 X 1/2" PHIL PH	
26	8015	ASTRAGAL, ACTIVE & INACTIVE	68015
27	8021B	GEAR HINGE, JAMB SIDE	68021B
28	8020A	GEAR HINGE, COVER	68020A
29	8018	GEAR HINGE, BACK-UP PLATE	68018
30	8019A	GEAR HINGE, DOOR SIDE	68019A
31	8035	GEAR HINGE, BEARING	68035
32	0033	GEAR HINGE, SET-SCREW #6-32 x 1/4"	
33		GEAR HINGE, MTG. SCREW #12 x 3/4" TRUSS HD.	0
34		GEAR HINGE, MTG. SCREW #12 x 1 1/2" TRUSS HD.	
35	İ	THREA DED ROD 5/16-18 X 36"	6TRODA
36			7990NUTA
37	8039	TRUSS CLAMP	60378M
38	8043	S/S GEAR LATCH MECHANISM (ASHLAND)	
39	8030	LOCK BLOCK	48030
40		LATCH ASS'Y SCREWS #8 X 2" SS PHILL TR HD	78X2TPAX
41	8037	S/S SHOOT BOLT ROD (SULLIVAN)	
42	8045	STANDARD FLUSH BOLTS W/ SS ROD (SULLIVAN)	
43	8031	SHOOT BOLT GUIDE	48031
44	0007	SHOOT BOLT GUIDE & STRIKE SCREW 8-32 X 3/8" SS PHILL TR HD	78X38PFTX
45	8038R	RIGHT- STRIKE PLATE AT ASTRAGAL (ACTIVE HINGED LEFT)	W5110-43S1
46	8038L	LEFT - STRIKE PLATE AT ASTRAGAL (ACTIVE HINGED RIGHT)	W5110-44S1
47	00002	STRIKE PLATE SCREWS 8-32 X 3/8" SS PHILL TR HD	78X38PFTX
48		STRIKE PLATE MIDDLE SCREW 6-24 X 1/2" FH	7612FPTX
49	8036	STRIKE PLATE AT HEAD & SILL	
50	0050	-HEAD STRIKE SCREWS SS 8 X 1/2 PHILL FH	7858ZAX
51		STRIKE PLATE SCREWS @SILL SS 8 X 1/2 PHILL UNDERCUT FH	78X12PFHU
52	8041	ACTIVE TRIM SET (ASHLAND)	
53	8042	PASSIVE TRIM SET (ASHLAND)	
54	8044	STAINLESS STEEL PASSIVE LOCK GEAR (ASHLAND)	
55	8014A	TOP RAIL (LAG BOLT DESIGN)	68014A
		BOTTOM RAIL (LAG BOLT DESIGN)	68013A
56 57	8013A	5/16" x 2 1/2" LAG BOLTS	7516LBOLT2

- 2 2 2 / 6 7 III	DESCRIPTION	PGT#
DWG#	DESCRIPTION  TRANSPORTED SHAPE AND A DESCRIPTION	68006
		68008
		68007
		68009
8009		781PQA
		68012
8012		68012
		68013
		7.00
		6TRODA
	FLANGED HEX NUT 5/16-18	7990NUTA
	TRUSS CLAMP	60378M
	#8 X 3/4" PH SQ DRIVE TEK SCREW	78X34PSTW
8028	SIDE LITE HEAD TRIM	68028
8029	SIDE LITE JAMB TRIM	68029
0 NAR	ROW JAMB SIDE LITE	
8006	FRAME - HEAD & SILL	68006
8008	DRIP CAP	68008
8007	SCREW COVER	68007
8009	INSTALL PLATE	68009
	FRAME ASSEMBLY SCREW #8 X 1" PH QUAD	781PQA
8014	TOP RAIL	68014
8013	BOTTOM RAIL	68013
	THREA DED ROD 5/16-18 X 36"	6TRODA
	FLANGED HEX NUT 5/16-18	7990NUTA
8039	TRUSS CLAMP	60378M
	#8 X 3/4" PH SQ DRIVE TEK SCREW	78X34PSTW
8028	SIDE LITE HEAD TRIM	68028
8010	FRAME, JAMB	68010
EMBLY	KIT	***************************************
8033B	FRENCH DOOR ASSEMBLY BEAM	68033B
1		
8056		68056
0000		68022
		68026A
8026A		68023A
8023A		68024A
8024A	7/8" IGBEAD	I DAUZ4A
	8008 8007 8009 8012 8014 8013 8028 8029 0 NAR 8006 8008 8007 8009 8014 8013 8039 8028 8010 8039 804 8056 8056 SS, BE	SON   DRIP CAP

Seroduct Renewed
Ses complying with the Florida
Suiding Code
Secreptance No. 19-1126-08
Secreptance No. 15-124-12025

A. LYNN MILLER, P.E. FL P.E.# 58705

1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (941) 480-1600

CERT. OF AUTH. #29296



PARTS LIST

ALUM. FRENCH DOOR & SIDE LITES, IMPACT Rev: **G** 

NA 7 of 12 8000-11 FD750

REVISED # 2 AND #10. Date: 4/8/05

